SAI Global File #004008

Burlington, Ontario, Canada

## 419E

# PREMIUM ACRYLIC CONFORMAL COATING (AEROSOL)

# Safety Data Sheet

#### Section 1: Identification

## **Product Identifier and Other Means of Identification**

**Product Name: 419E** 

Other Means of Identification: Premium Acrylic Conformal Coating

Related Part # 419E-340G

## Recommended Use and Restriction on Use

**Use:** Protective coating for printed circuit boards

**Uses Advised Against:** Not available

## **Details of Manufacturer or Importer**

#### Manufacturer

MG Chemicals 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA

**7** +1-800-340-0772 +1-800-340-0773 Fax support@mgchemicals.com E-mail Web www.mgchemicals.com

MG Chemicals (Head Office) 9347-193 Street

Surrey, British Columbia V4N 4E7

**CANADA** 

+1-905-331-1396 Fax +1-905-331-2682 E-mail info@mgchemicals.com

**E-MAIL** (Competent Person): sds@mgchemicals.com

## **Emergency Phone Number**

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA—Call CHEMTREC at +1-800-424-9300

For emergencies involving the transport of dangerous goods; 24/7 service CANADA—Call CANUTEC collect at +1-613-996-6666 or \*666 on cellular phones



# PREMIUM ACRYLIC CONFORMAL COATING (AEROSOL)

# Section 2: Hazard(s) Identification

# **Classification of Hazardous Chemical**

# **GHS Categories**

Criteria	Category	Signal Word	Pictograms
Flammable Aerosol	2	Warning	Flame
Gas Under Pressure	Liquefied Gas	Warning	Gas cylinder
Eye Irritation	2	Warning	Exclamation
Specific Target Organ Toxicity Single Exposure	3	Warning	Exclamation

Note: The degree of severity is ranked within each hazard class from

1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

## **Label Elements**

Signal Word	WARNING
Pictograms	Hazard Statements
	H223: Flammable aerosol
	H280: Contains gas under pressure; may explode if heated
	H319: Causes serious eye irritation
	H336: May cause drowsiness or dizziness

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Continued	

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, flames, and other ignition sources. No Smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P261	Avoid breathing mist, vapors, and spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear eye protection or face protection.
Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P304 + P340, P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE/doctor if you feel unwell.
Storage	Precautionary Statements
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C [122 °F].
P403	Store in well-ventilated place.
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents and container in accordance to local, regional, and international regulations.

# **Hazards Not Otherwise Classified**

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
Simple Asphyxiant	May displace oxygen and cause rapid suffocation.	Warning	None
Defats skin	Repeated exposure may cause skin dryness or cracking.	None	None



# PREMIUM ACRYLIC CONFORMAL COATING (AEROSOL)

# **Section 3: Composition/Information on Ingredients**

CAS#	Chemical Name	%(weight)
115-10-6	dimethyl ether	40%
123-86-4	n-butyl acetate	33%
78-93-3	butan-2-one <sup>a)</sup>	12%
107-21-1	ethylene glycol	11%

a) Also known as methyl ethyl ketone (MEK)

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Exposure Condition	GHS Code/Symptoms/Precautionary Statements	
IF IN EYES	P305 + P351 + P338, P337 + P313	
Immediate Symptoms	redness, irritation, pain	
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
	If eye irritation persists: Get medical advice or attention.	
IF INHALED	P304 + P340, P312	
Immediate Symptoms	dizziness, drowsiness, cough, headaches, sore throat, nausea	
Response	Remove person to fresh air and keep comfortable for breathing.	
	Call a POISON CENTRE or doctor if you feel unwell.	
IF SWALLOWED	P301 + P330, P331	
Immediate Symptoms	nausea, sore throat, diarrhea, drowsiness, dizziness, vomiting	
Response	Rinse mouth. Do NOT induce vomiting.	
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364	
Immediate Symptoms	s redness, dry skin	
Response	Wash with plenty of water.	
	If skin irritation or rash occurs: Get medical advice or attention.	
	Take of contaminated clothing and wash it before reuse.	

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## **Section 5: Fire-Fighting Measures**

**Extinguishing Media** In case of fire: Use dry chemical, carbon dioxide, chemical foam,

or water spray to extinguish.

Use water spray to cool containers.

**Specific Hazards** Aerosols containers may erupt with force at temperatures above

50 °C [122 °F].

The vapors are heavier than air and may accumulate in low-lying areas. Vapors may travel long distances and ignite at an ignition

source, which can cause a flashback or an explosion.

**Combustion Products** Produces carbon oxides (CO, CO<sub>2</sub>).

Fire-Fighter Wear self-contained breathing apparatus and full fire-fighting

turn-out gear.

# Section 6: Accidental Release Measures

**Personal Protection** See personal protection recommendations in Section 8.

**Precautions for** 

Avoid breathing the mist, spray, and vapors. Remove or keep Response

away all sources of ignition or extreme heat.

**Environmental Precautions** 

Avoid releasing to the environment. Prevent spill from entering

drains and waterways.

**Containment Methods** Not applicable

**Cleaning Methods** Collect liquid in a sealable, solvent-resistant container.

> Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove

the last traces of residue.

**Disposal Methods** Dispose of spill waste according to Section 13.



# PREMIUM ACRYLIC CONFORMAL COATING (AEROSOL)

# **Section 7: Handling and Storage**

**Prevention** Keep out of reach of children.

Keep away from heat, hot surfaces, sparks, open flames and other

ignition sources. No smoking.

Do not spray on an open flame or other ignition source.

Do not pierce or burn, even after use.

Avoid breathing mist, vapors, and spray. Use only outdoors or in a well-

ventilated area.

Wash hands thoroughly after handling.

**Handling** Wear eye protection or face protection.

**Storage** Protect from sunlight. Do not expose to temperatures exceeding 50 °C

[122 °F].

Store in well-ventilated place.

Store locked up.

# **Section 8: Exposure Controls/Personal Protection**

## **Substances with Occupational Exposure Limit Values**

Chemical Name	Country/Province	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
dimethyl ether	ACGIH	Not established	Not established
	U.S.A. WEEL	1 000 ppm	Not established
	Canada AB	Not established	Not established
	Canada BC	1 000 ppm	Not established
	Canada ON	Not established	Not established
	Canada QC	Not established	Not established
n-butyl acetate	ACGIH	150 ppm	Not established
	U.S.A. OSHA PEL	150 ppm	Not established
	Canada AB	150 ppm	200 ppm
	Canada BC	20 ppm	200 ppm
	Canada ON	150 ppm	Not established
	Canada QC	150 ppm	200 ppm

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#### Continued...

Chemical Name	Country/Province	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
butan-2-one	ACGIH	200 ppm	125 ppm
	U.S.A. OSHA PEL	200 ppm	300 ppm
	Canada AB	200 ppm	300 ppm
	Canada BC	50 ppm	100 ppm
	Canada ON	200 ppm	300 ppm
	Canada QC	150 ppm	300 ppm
ethylene glycol	ACGIH	25 ppm	50 ppm; 10 mg/m <sup>3</sup>
	U.S.A. OSHA PEL	Not established	Not established
	Canada AB	100 ppm	100 mg/m <sup>3</sup>
(aerosol)	Canada BC	Not established	100 mg/m <sup>3</sup>
(vapor)	Canada BC	50 ppm	50 mg/m <sup>3</sup>
(particulate)	Canada BC	10 mg/m <sup>3</sup>	20 mg/m <sup>3</sup>
	Canada ON	Not established	100 mg/m <sup>3</sup>
(mist/vapor)	Canada QC	Not established	127 mg/m <sup>3</sup>

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS database<sup>2</sup> and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are usually for 15 min and long term permissible exposure limits (PEL) for 8 h.

# **Engineering Controls**

**Ventilation** 

Keep airborne concentrations below the occupational exposure limits (OEL).

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# **Personal Protective Equipment**

**Eye protection** Wear appropriate protective eyeglasses or chemical safety

goggles.

**RECOMMENDATION:** Ensure that glasses have side shields for

lateral protection.

**Skin Protection** For likely contacts, use of protective butyl rubber or other

chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant

gloves.

**Respiratory Protection** For over-exposures up to 10 x OEL of mist, vapors, spray, wear

respirator such as a half-mask respirator with organic vapor

cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator

or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3.

The respirator should be fitted to the employee by a

professional. Ensure vapor cartridges are stored in sealed plastic

bags when not being used.

# **General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.



# PREMIUM ACRYLIC CONFORMAL COATING (AEROSOL)

# **Section 9: Physical and Chemical Properties**

Physical State	Liquid, in aerosol format	Lower Flammability Limit <sup>c)</sup>	1.6%
Appearance	Colorless	Upper Flammability Limit <sup>c)</sup>	10.6%
Odor	Ester-like, fruity	Vapor Pressure @20 °C °)	35 hPa [26 mmHg]
Odor Threshold	Not available	Vapor Density	>2 (Air =1)
pH	Not available	Specific Gravity @25 °C	1.15
Freezing/Melting	Not	Solubility in	Slightly
Point	available	Water	soluble
Boiling Point a)	≥80 °C	Partition	Not
	[≥176 °F]	Coefficient	available
Flash Point a) b)	-9 °C	Auto-ignition	≥200 °C
	[15.8 °F]	Temperature d)	[≥392 °F]
Evaporation	Not	Decomposition	Not
Rate	available	Temperature	available
Flammability	Not	Viscosity	>20.5 mm <sup>2</sup> /s
(solid, gas)	applicable	@25 °C	

- a) Values based on butan-2-one component.
- b) Pensky-Martens closed cup
- c) Calculated based on liquid content without propellant.
- d) Values based on dimethyl ether, which is the component with the lowest auto-ignition value.

# Section 10: Stability and Reactivity

Reactivity	Not available
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**Chemical Stability** Chemically stable at normal temperatures and pressures

**Conditions to** Temperatures above 50 °C [122 °F], open flames, and incompatible

**Avoid** substances

**Incompatibilities** Strong oxidizing agents, strong reducing agents, strong acids, strong

bases

**Polymerization** Will not occur

**Decomposition** Will not decompose under normal conditions. For thermal

decomposition, see combustion products in Section 5

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# **Section 11: Toxicological Information**

# **Summary of Effects and Symptoms by Routes of Exposure**

Eyes Cause redness, irritation and/or pain.

Skin May cause redness, and dry skin.

**Inhalation** May cause dizziness, drowsiness, cough, headaches, sore throat or

nausea.

**Ingestion** May cause nausea, sore throat, diarrhea, or vomiting (see inhalation

symptoms).

**Chronic** Prolonged or repeated exposure may cause skin dryness, cracking, as well

as defatting the skin.

# **Acute Toxicity (Lethal Exposure Concentrations)**

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
dimethyl ether	Not	Not	308 g/m³
	available	available	Rat
n-butyl acetate	>10 768 mg/kg	>17 600 mg/kg	>21.1 mg/L
	Rat	Rabbit	4 h Rat
butan-2-one	2 737 mg/kg	6 480 mg/kg	23 500 mg/m³
	Rat	Rabbit	8 h Rat
ethylene glycol	7 712 mg/kg	10 626 mg/kg	Not
	Rat	Rabbit	available

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA databases were consulted. The data from supplier SDS were also consulted.

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Other Toxicological Effects

Skin corrosion/irritation Based on available data, the classification criteria are not

met.

**Serious eye** 

damage/irritation

Butan-2-one causes serious eye irritation.

Sensitization Based on available data, the classification criteria are not

(allergic reactions) met.

Carcinogenicity None of the ingredients are classified or listed as a

carcinogen by IARC, ACGIH, CA Prop 65, or NTP. (risk of cancer)

Based on available data, the classification criteria are not Mutagenicity

(risk of heritable genetic effects)

**Reproductive Toxicity** Based on available data, the classification criteria are not

(risk to sex functions)

**Teratogenicity** (risk of fetus

malformation)

Based on available data, the classification criteria are not

met.

**STOT-single exposure** The n-butyl acetate and butan-2-one components can

affect the central nervous system by inhalation causing

drowsiness or dizziness.

**STOT-repeated exposure** If swallowed, prolonged or repeated over-exposure

ethylene glycol can cause damage to kidneys.

Aspiration hazard Based on available data, the classification criteria are not

met. There are no Cat 1 substances, and the kinematic

viscosity is  $>20.5 \text{ mm}^2/\text{s}$  at 40 °C.

# **Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<a href="http://echa.europa.eu">http://echa.europa.eu</a>), and other reliable sources.

The n-butyl acetate, butan-2-one (MEK), and ethylene glycol ingredients are not classified as an environmental hazard according to GHS criteria.

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# **Acute Ecotoxicity**

Available data doesn't give rise to classification as an acute ecotoxicant.

## **Chronic Ecotoxicity**

Available data doesn't give rise to classification as a chronic ecotoxicant.

#### **Biodegradability**

Expected to be biodegradable. The volatile solvent constituents will oxidize rapidly in air by photochemical reaction.

#### Other Effects

Actual Volatile Organic Compounds (VOC) content.

VOC = 92% [839 g/L]

# **Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

# **Section 14: Transport Information**

## Ground

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA CFR 49** (Parts 100 to 185) **Regulations**.

**Limited Quantity** 



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#### Air

## Refer to ICAO-IATA Dangerous Goods Regulations.

## **Limited Quantity**

See package instruction Y203



UN number: UN1950 Shipping Name: AEROSOL,

flammable **Class: 2.1** 

Packing Group: Not applicable

Marine Pollutant: No

#### Sea

# Refer to IMDG regulations.

#### **Limited Quantity**



UN number: UN1950

Shipping Name: AEROSOL,

flammable **Class:** 2.1

Packing Group: Not applicable

Marine Pollutant: No

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

## Section 15: Regulatory Information

#### Canada

#### **Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL.

#### Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

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#### **USA**

#### Other Classifications

#### **HMIS® RATING**

HEALTH:	*	2
FLAMMABILITY:		3
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		

#### NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product contains methyl methacrylate, which is listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains ethylene glycol (CAS# 107-21-1; reportable quantity = 5 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains n-butyl acetate (CAS# 123-86-4) and 2-butanone (CAS# 78-93-3), which are subject to the CERCLA reporting requirements at the 5 000 lb (2 268 kg) threshold.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, USA).

This product contains ethylene glycol (ingested), which is listed as a developmental toxic substance in California.

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# **Europe**

**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

**WEEE** (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

## **Section 16: Other Information**

**SDS Prepared by** Regulatory Department

**Date of Creation** 03 January 2019 **Supersedes** 21 November 2018

Reason for Changes: Update to Hazards Not Otherwise Classified in section 2.

#### Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

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#### **Abbreviations**

ACGIH American Conference of Governmental Industrial Hygienists (USA)

EC50 Half maximal effective concentration

EL50 Half maximal effective loading

IARC International Agency for Research on Cancer

NOELR No observable effect loading ratio NTP National Toxicology Program

GHS Globally Harmonized System of Classification of Labeling of Chemicals

LC50 Lethal Concentration 50%

LCLo Lowest published lethal concentration

LD50 Lethal Dose 50%

OEL Occupational Exposure Limit
PEL Permissible Exposure Limit

SDS Safety Data Sheet

STEL Short-Term Exposure Limit

TCLo Lowest published toxic concentration

TWA Time Weighted Average VOC Volatile Organic Content

Wt Weight

**Technical Queries** Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and  $\mathsf{FAQs}$ 

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