CEPUMP

RETUNRNS

SECTION Symptom possible cause Plugged Reduced Clean outside of strainer Flow strainer and clean debris from around impeller. Discharge line Clean out hose by backflushing. plugged Check battery condition Low battery and charge if necessary. voltage Kinked If hose is kinked because of sharp bend, convert to discharge hose hose which will not kink at bends. Wire Make sure wire No water pumped connections connections are not corroded. Visual check is not enough -a slight pull on each wire will tell if the wires are still joined. Check to be sure no wire joins are hanging down into the water. Fuse melted Check fuse to see that it is the correct size if fuse still blows, check impeller through inlet opening to be sure it is not jammed or stuck with debris.

Float switch

failure

Lift end of float switch up

-if pump runs, switch is

OK. If pump does not run,

turn Manual SWITCH TO

on position-if pump runs.

automatic switch has

failed.

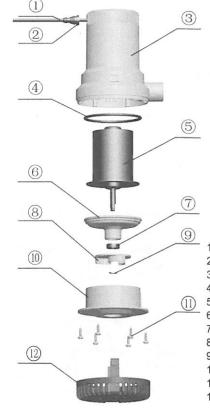
TROUBLE~SHOOTING

Symptom	Possible cause	Cure
Pump won't shut off	Something under float	Clean under the float to make sure debris is not holding the float up.
	Stuck float	Check to see that the float is loose and free of gummy bilge oil. If float action appears sluggish and/or the float does not move freely, intermittent or sporadic operation of the pump may occur. This condition is usually the result of oil and/or Dirt accumulating in and around the movable parts of the switch. To correct, try soaking the entire switch in Marine cleaner for ten minutes, agitating several times and checking for smooth and free operation of the float. Repeat if necessary.
	Switch mounted too low	If the pump is sucking air and the automatic switch has not reached the OFF positon, then the switch may be mounted too low for the pump and should be reinstalled at least 1/4 higher than the pump base.
Wires over- neated. Melted nsulation	Combination of jammed impeller and wrong size fuse.	Be sure impeller is clean of debris and is free to rotate Reduce fuse to proper size Replace damaged wiring and/or switch.
Repeated melted fuse	Fuse size or jammed impeller	Be sure fuse has amp rating Check impeller to see that it is not bound up by fish line, etc.

CONGRATULATIONS

You have just purchased one of the best quality bilge pumps available in the industry. It was developed after years of experience, research and testing by our research staff and thousands of users. It is built to give years reliable trouble free performance. Most early pump failures are due to improper installation and wiring. Please read and follow the instructions carefully and your pump will provide you with the maximum output and the life for which it was designed.

These pumps are rated (Ignition protected)



1.Wire
2.Wire Buckle
3.Pump Housing
4.Seal
5.Motor
6.Seal Cover
7.Oil Seal
8.Impeller
9.Snap Spring
10.Pump Cover
11.Tapping Screw
12.Strainer